



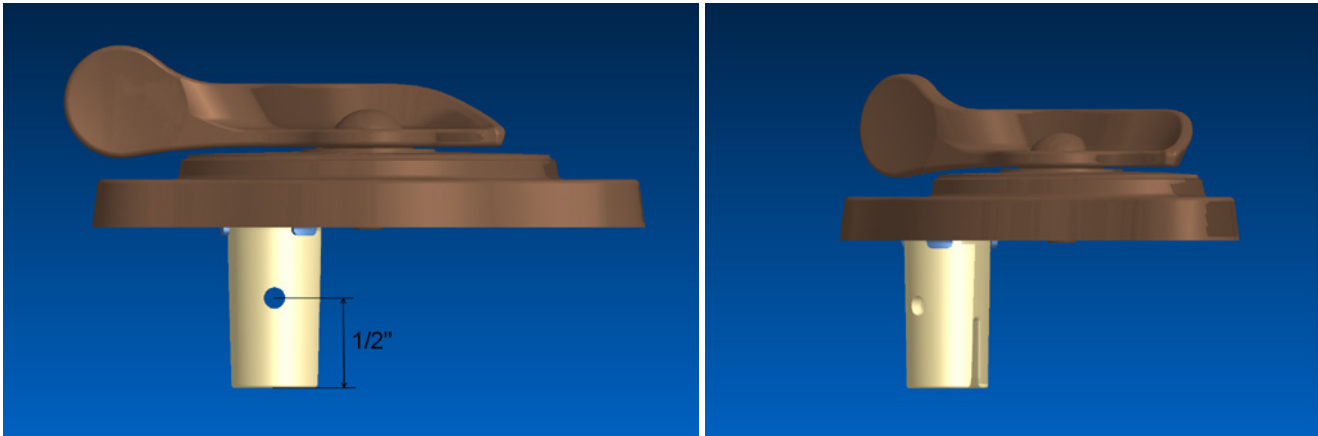
**DOUBLE & SINGLE
HUNG TILT LATCH
INSTALLATION GUIDE**

Loewen Double Hung & Single Hung

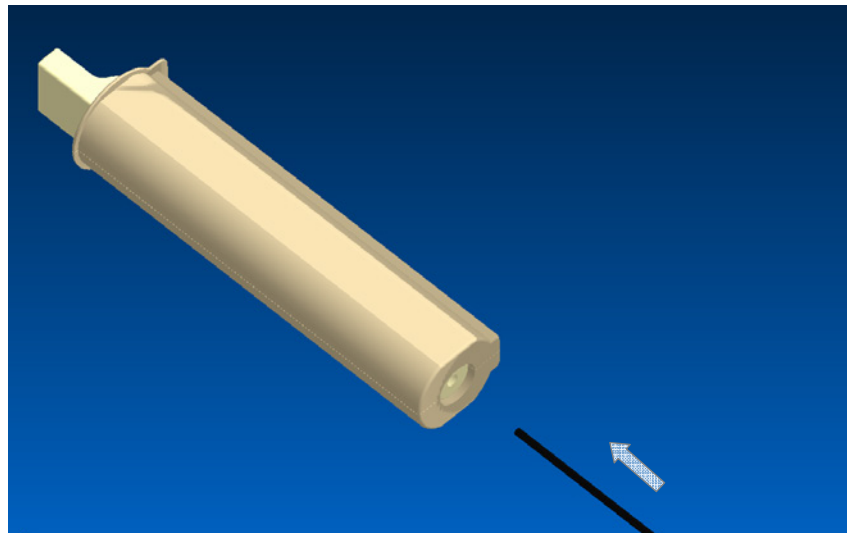
Field Installation of Tilt Latch



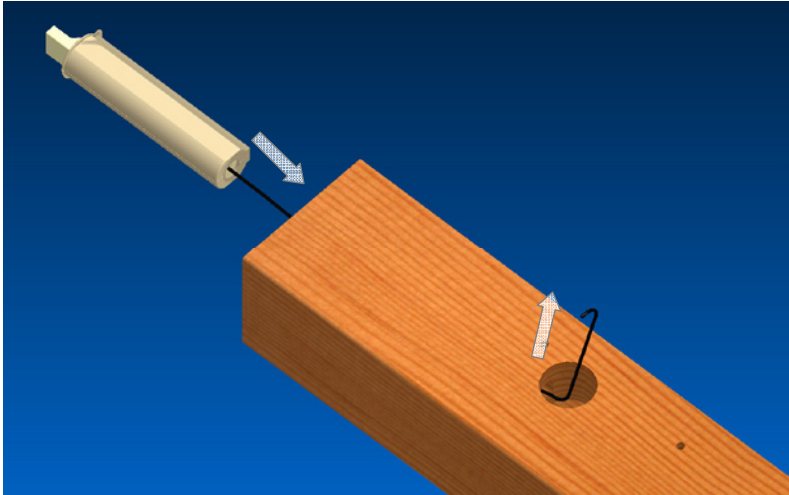
- 1 Remove lock and set aside.
- 2 Cut strap and remove both tilt latches.
- 3 Drill $\frac{3}{32}$ " hole 90° to slot in spool portion of lock, $\frac{1}{2}$ " from the bottom edge.



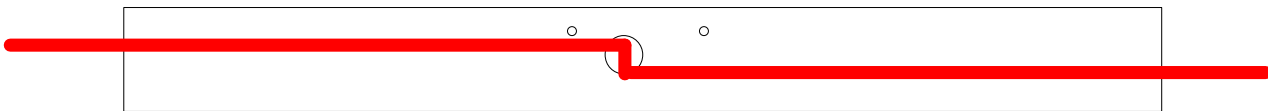
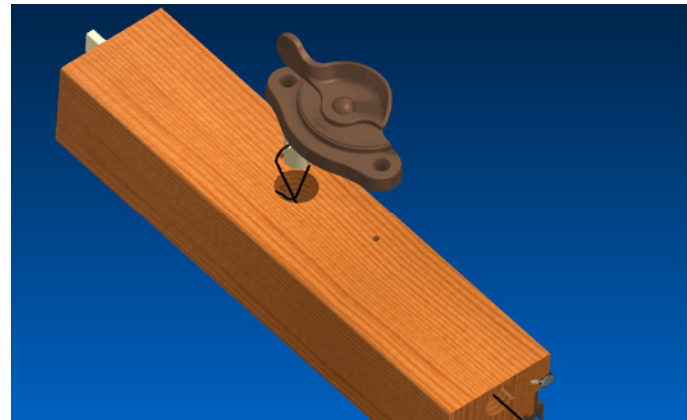
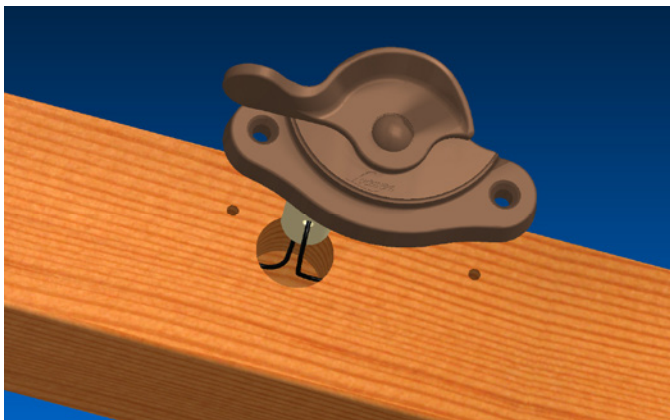
- 4 Cut cable (Loewen #25505) approximately 6" longer than lock rail.
- 5 Insert one end of cable into tilt latch (Loewen #25263) until it locks in to tilt latch.



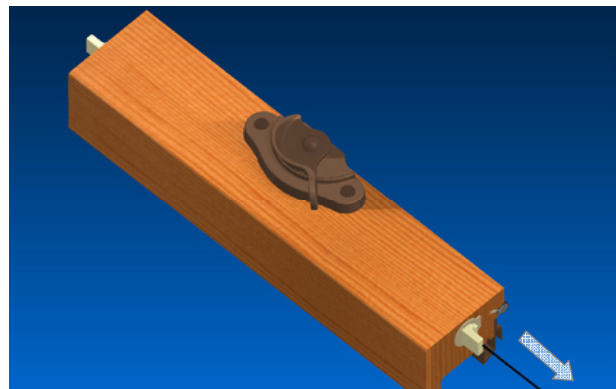
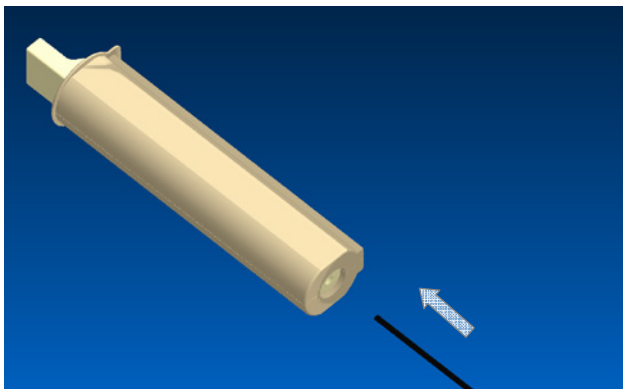
- 6 Thread cable through slot in rail and up through the lock hole, sliding tilt latch into sash ensuring cable is pulled snug



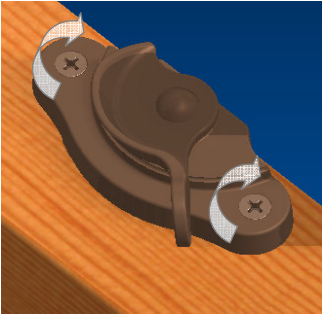
- 7 Thread cable through lock as shown and continue to thread cable through opposite side of rail. Ensure the path of cable through lock spindle is as shown in red line diagram (failure to achieve this will result in non-retracting tilt latches).



- 8 Insert loose end of cable into second tilt latch then insert tilt latch into lock rail while pulling cable snug.



- 9 Move the lock sweep to the unlocked position as shown. Secure lock to rail with screws.



- 10 Operate lock to ensure tilt latches retract fully.



- 11 Cut cable as close to tilt latch as possible.

